

AMENDMENTS TO THE CLAIMS

1. (Previously Presented) A method for forming a passivation layer on a memory device with an interconnect structure thereon, comprising the steps:

forming a first dielectric layer over the surface of the interconnect structure;

forming a silicon-oxy-nitride (SiO_xNy) layer over the surface of the first dielectric layer; and

forming a second dielectric layer over the surface of the silicon-oxy-nitride layer; and

wherein the interconnect structure comprises a metal interconnect layer and a substantially planarized inter-layered dielectric layer covering the metal interconnect layer.

2. (Original) The method as claimed in claim 1, wherein the first dielectric layer is formed by depositing a HDP oxide over the interconnect structure with high density plasma chemical vapor deposition (HDPCVD).

3. (Original) The method as claimed in claim 2, wherein the thickness of the first dielectric layer is between 7000 to 10000Å.

4. (Original) The method as claimed in claim 1, wherein the second dielectric layer is formed by depositing phosphorous silica

glass over the silicon-oxy-nitride layer with atmospheric pressure chemical vapor deposition (APCVD).

5. (Original) The method as claimed in claim 4, wherein the thickness of the second dielectric layer is between 8000 to 10000 Å.

6. (Original) The method as claimed in claim 1, wherein the silicon-oxy-nitride (SiOxNy) layer is formed by chemical vapor deposition.

7. (Original) The method as claimed in claim 1, wherein the thickness of the silicon-oxy-nitride (SiOxNy) layer is between 4000 to 7000Å.

8. (Original) The method as claimed in claim 1, wherein the memory device is a flash memory device.

9. (Original) The method as claimed in claim 1, wherein the memory device is a mask ROM.

10. (Previously Presented) The method as claimed in claim 1, wherein the first dielectric layer is thicker than or equal to the silicon-oxy-nitride (SiOxNy) layer.

11. (Previously Presented) The method as claimed in claim 1, wherein at least one of the first dielectric layer, the silicon-oxy-nitride (SiOxNy) layer, or the second dielectric layer comprises a substantially planarized surface.

12. (Currently Amended) ~~The method as claimed in claim 1, A~~
method for forming a passivation layer on a memory device with an
interconnect structure thereon, comprising the steps:

forming a first dielectric layer over the surface of the
interconnect structure;

forming a silicon-oxy-nitride (SiOxNy) layer over the surface
of the first dielectric layer; and

forming a second dielectric layer over the surface of the
silicon-oxy-nitride layer;

wherein the interconnect structure comprises a metal
interconnect layer and a substantially planarized inter-layered
dielectric layer covering the metal interconnect layer; and

wherein the memory device comprises a charge loss in a range of approximately 0.060 to 0.096 and a standard deviation in a range of approximately 0.108 to 0.047.